



Sveučilište u Zagrebu / University of Zagreb

Tekstilno-tehnološki fakultet
Faculty of Textile Technology



Dan Znanstveno - istraživačkog centra za tekstil
Tehnički muzej Nikola Tesla, 20. rujna 2016.

INOVATIVNI TEKSTIL - stvarnost ili znanstvena fantastika?

**FUNKCIONALNA NANOVLAKNA – PROIZVOD NAPREDNE
TEHNOLOGIJE ELEKTROISPREDANJA**

Dr. sc. Emilija Zdraveva



Pregled

1. Elektroispredanje - od laboratorijske znatiželje do vodeće tehnologije 21. stoljeća
2. Najnovije inovacije u konfiguraciji uređaja – industrijalizacija
 - Bikomponentno elektroispredanje
 - Beziglično elektroispredanje
 - Elektroispredanje nanopređe
3. Funkcionalna nanovlakna – dostignuća u primjeni
 - Pohrana energije, biomedicina i funkcionalni tekstil
4. Prilog području elektroispredanih materijala na bazi materijala s promjenom stanja
 - Biljna ulja i polikaprolakton – samoregulacija temperature

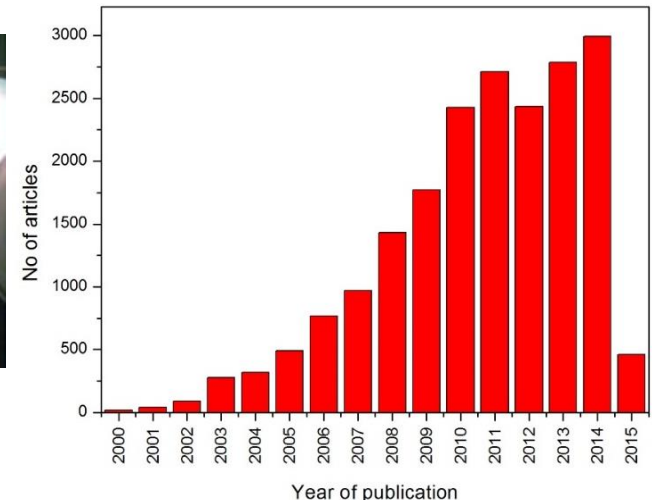
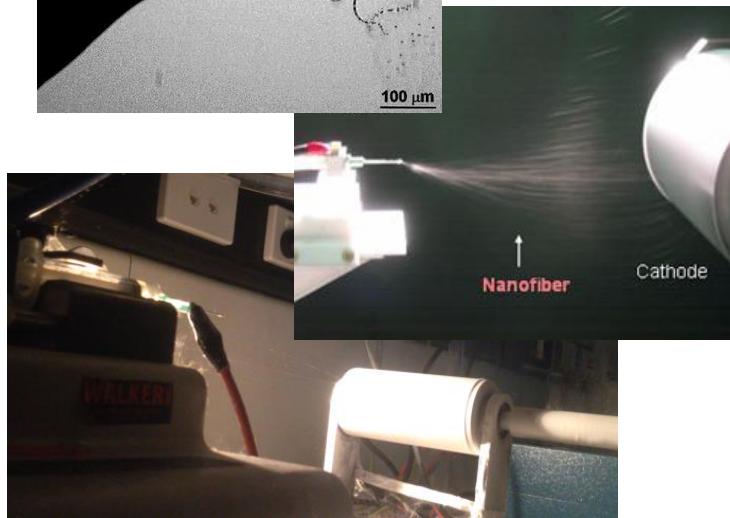
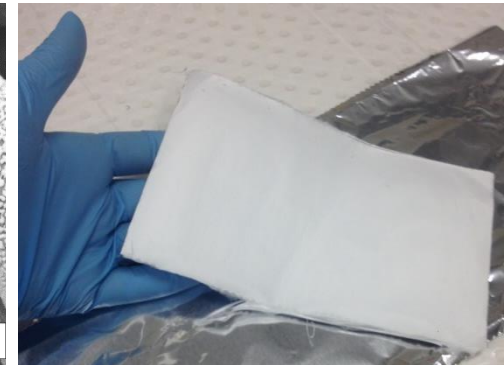
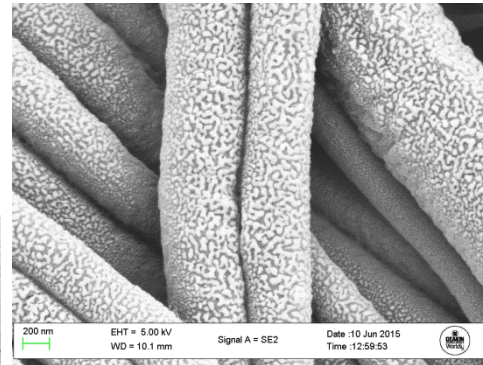
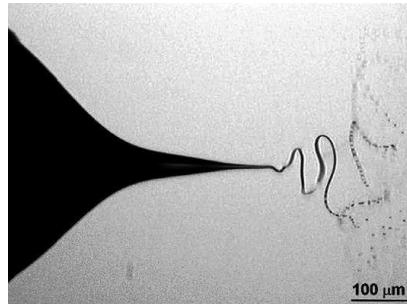
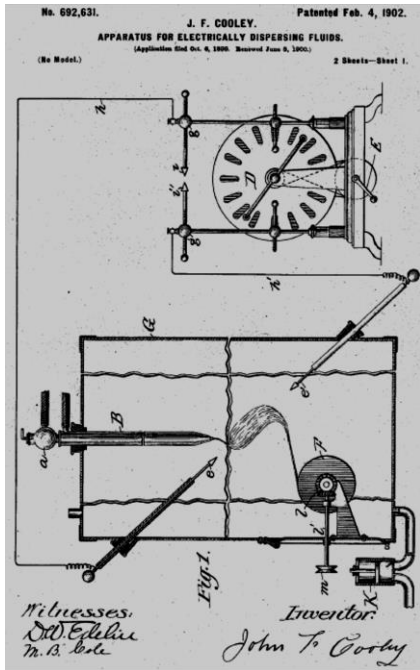
Elektroispredanje - od laboratorijske znatiželje do vodeće tehnologije 21 stoljeća

1600. g. - W. Gilbert

1902. g. - J. F. Cooley

1934.-1944. g. - A. Formhals

90-ih - D. H. Reneker

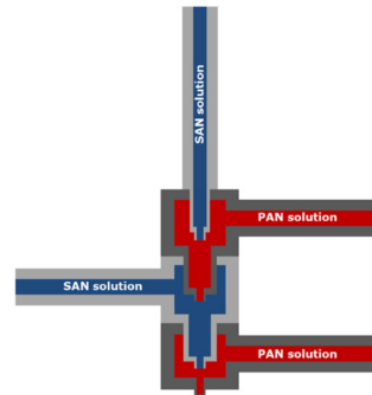
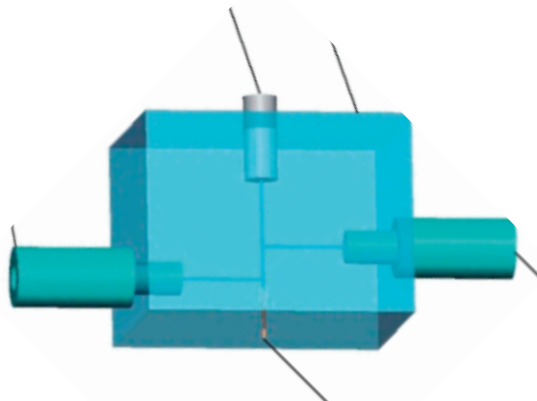
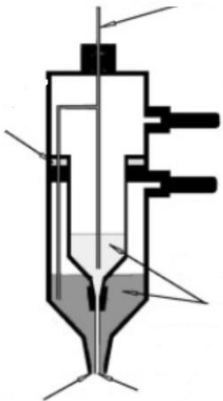


Sci Finder, 03.02.2015.

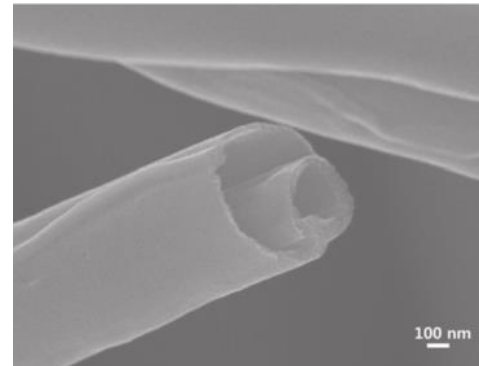
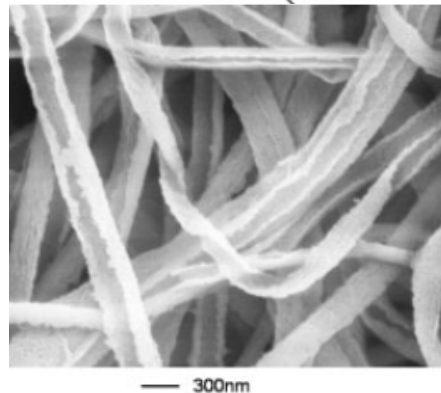
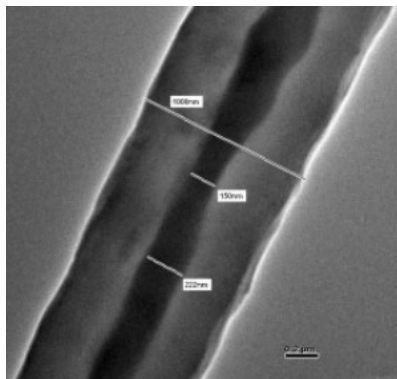
Najnovije inovacije u konfiguraciji uređaja – ka industrijalizaciji

Bikomponentno elektroispredanje

Osnovna konfiguracija, te kasnije nadogradnje



Ko-aksijalno;
Multi-aksijalno;
“Side by side”
elektroispredanje.

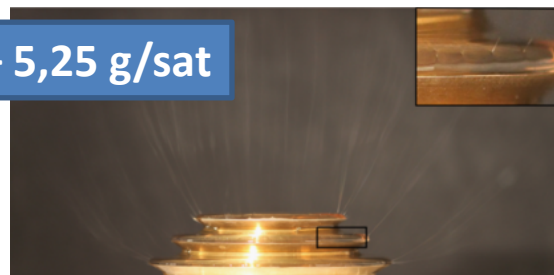


Najnovije inovacije u konfiguraciji uređaja – industrijalizacija

Beziglično elektroispredanje

Veća produktivnost!

2,3 – 5,25 g/sat

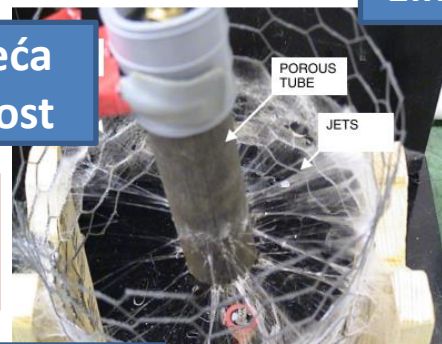


Elmarco - Nanospider™

1979. g., W. Simm i sur.

250 puta veća produktivnost

Iglično:
0,3 g/sat



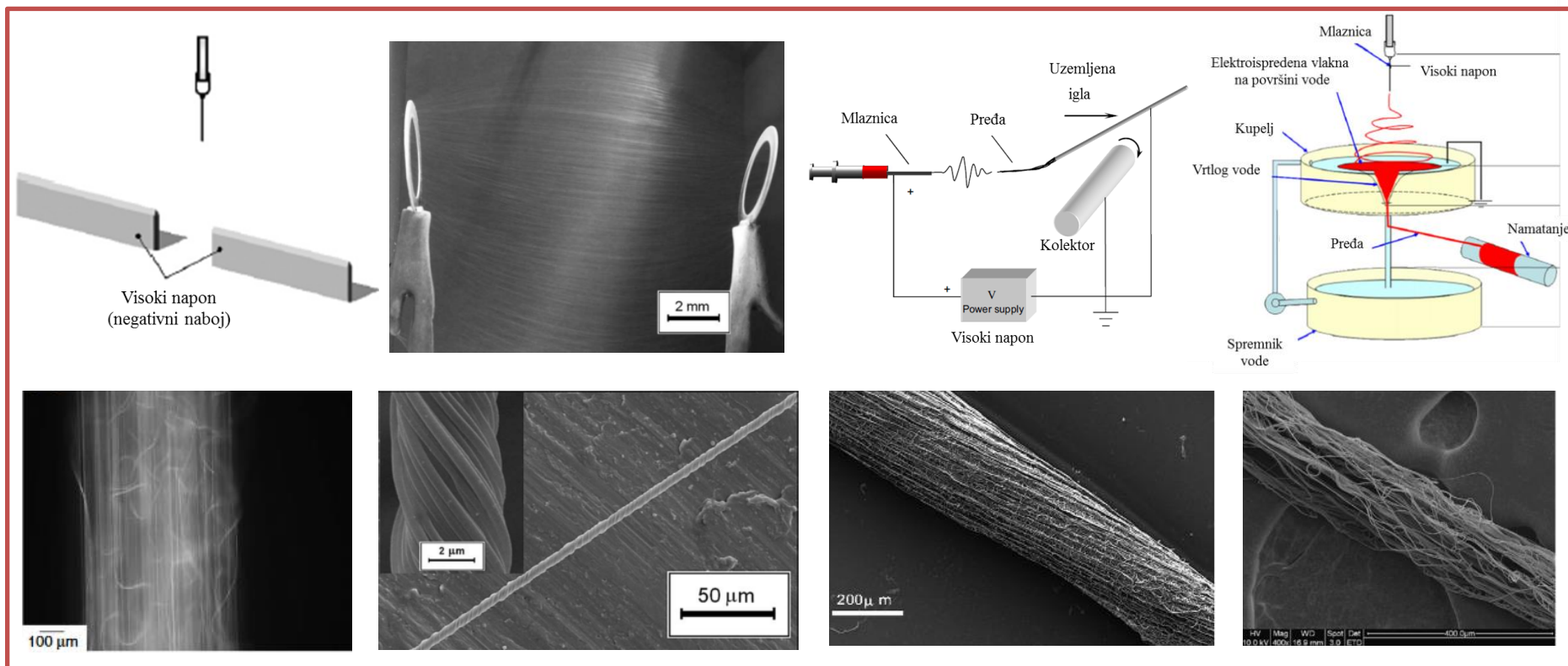
2006. g., Kishimoto Z.

Spirala: 16 g/sat
cilindar: 8.6 g/sat
disk: 6.2 g/sat
kugla: 3.1 g/sat

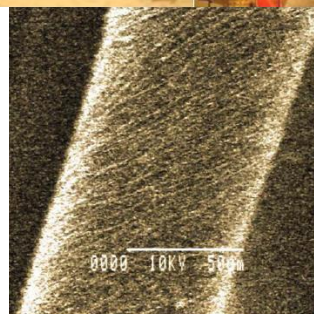
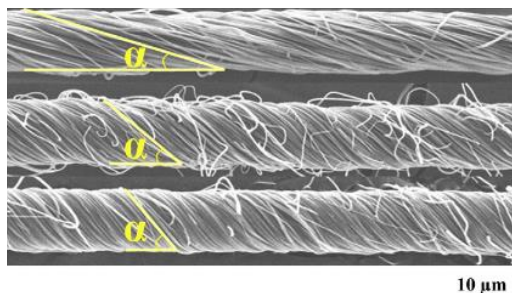
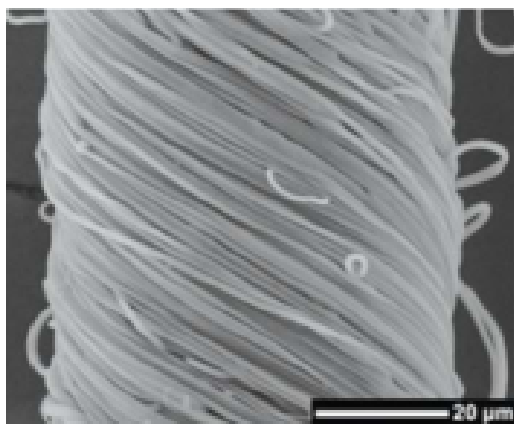
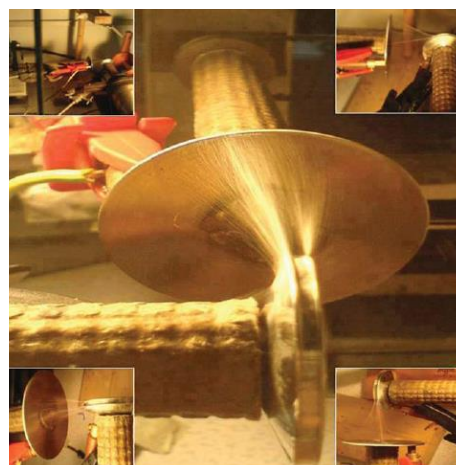
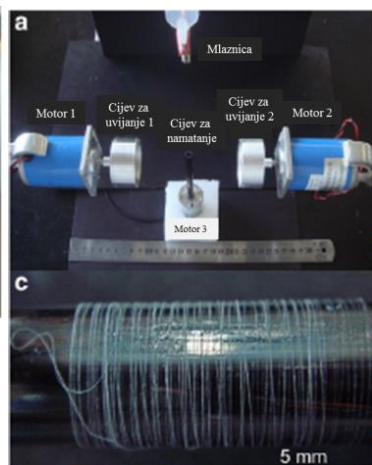


60 m/min
z: 1-500 μm
x: 1,6 m
d: 50-250 nm

Najnovije inovacije u konfiguraciji uređaja – ka industrijalizaciji Elektroispredanje nanopređe



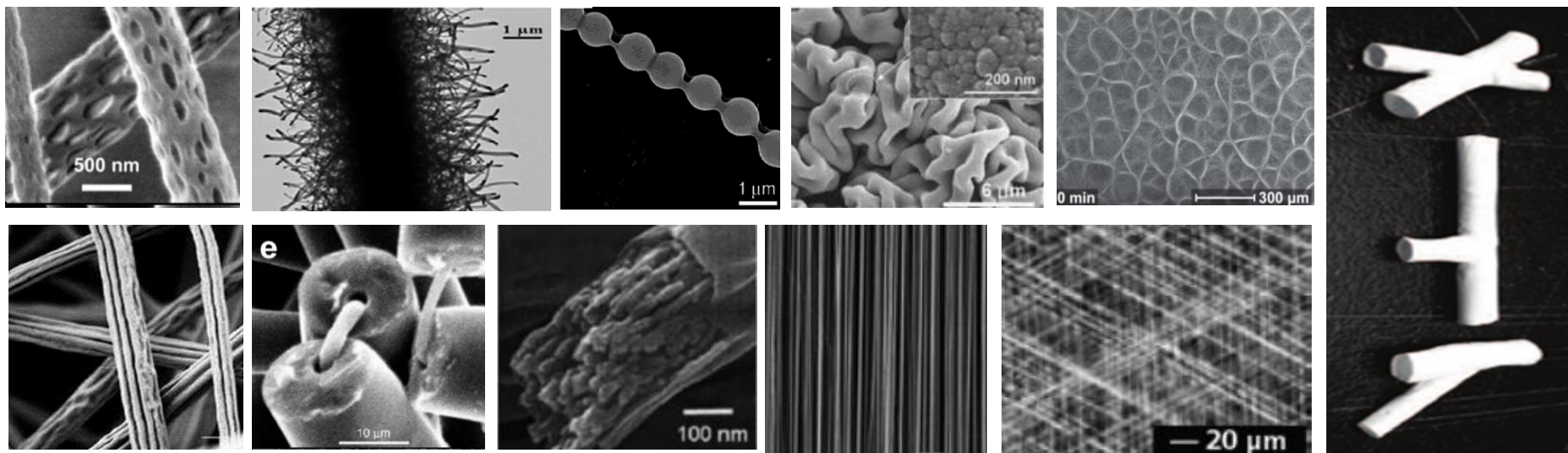
Najnovije inovacije u konfiguraciji uređaja – ka industrijalizaciji Elektroispredanje nanopređe



Elektroispredanje paralelnih vlakana bez uvijanja;
Ručno uvijanje nakon elektroispredanja;
Automatsko uvijanje pređe.

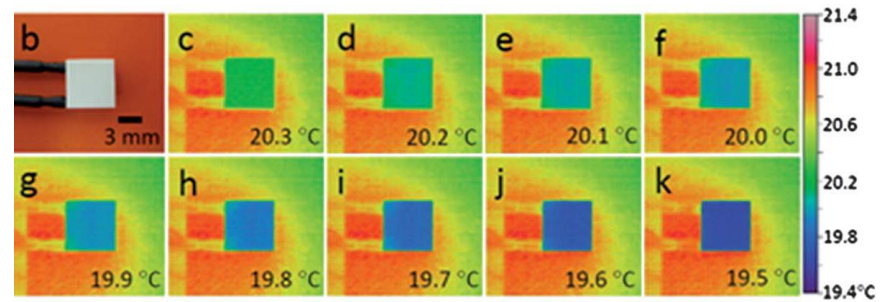
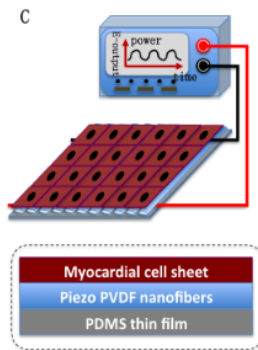
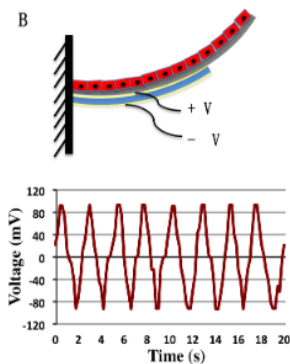
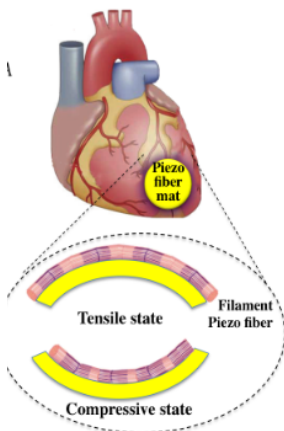
Funkcionalna nanovlakna – morfologija i pozicioniranje

- Površina – porozna, razgranata, valovita i sl.
- Unutrašnjost – diskontinuirana jezgra, kontinuirana jezgra, višestjenčana, više jezgrasta i sl.
- Kontrolirano pozicioniranje vlakana: paralelno, pod kutem, 3D struktura, hijerarhijska organizacija i sl.



Funkcionalna nanovlakna – pohrana i transformacija energije

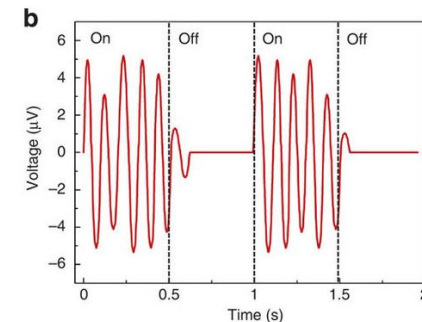
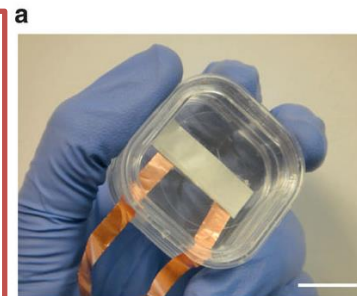
Piezelektrični uređaji - nanogeneratori



20 min za punjenje kondenzatora > 15 V,
 da bi se pokrenuo rad uređaja za hlađenje
 (1 °C za 2 sek.)

Bio-hybridna energija pomoću živih kardiomiocita, PDMS podloga i elektroispredena PVDF nanovlakna
 Struja od 87.5 nA i napon od 92.3 mV

PVDF-TrFE zvučni senzor,
 60-80 dB, 6-14 μ V

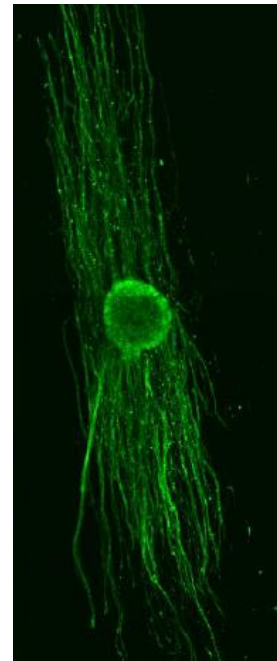
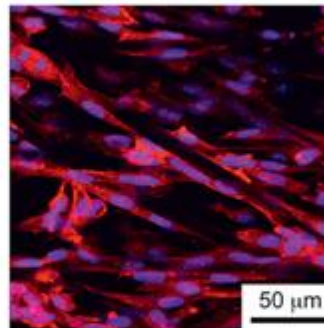
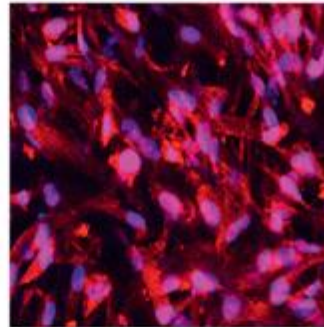
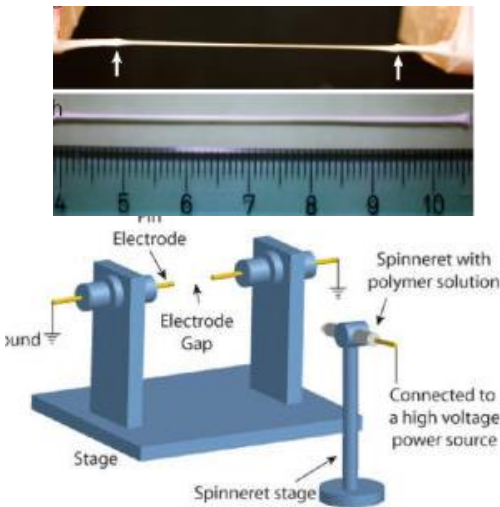


Funkcionalna nanovlakna – biomedicina

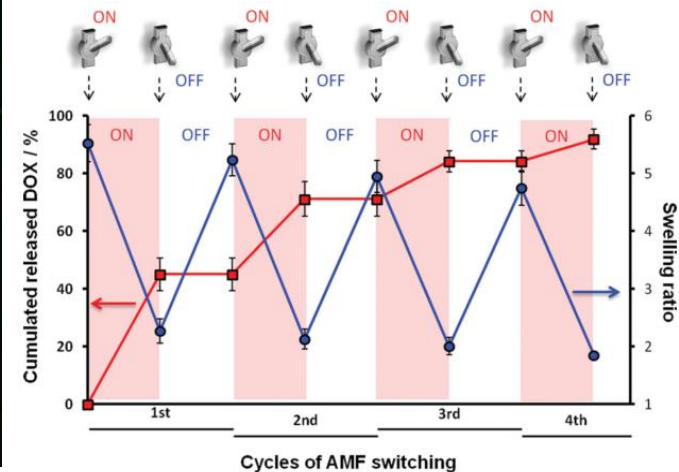
Tkivno inženjerstvo (uzgoj stanica tvrdih i mekih tkiva, implantati)

Prijenos lijekova i bioloških komponenti

2 mm i 84%, ~200 μm i 77%, ~175 μm i 92% iz PCL, hitozan/PCL, TiO_2 /PVP, mišićno tkivo srca

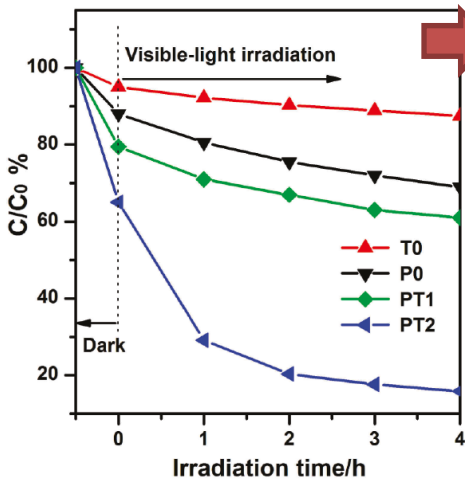


Tempirano oslobađanje doksorubicina
 Princip "uključeno-isključeno"

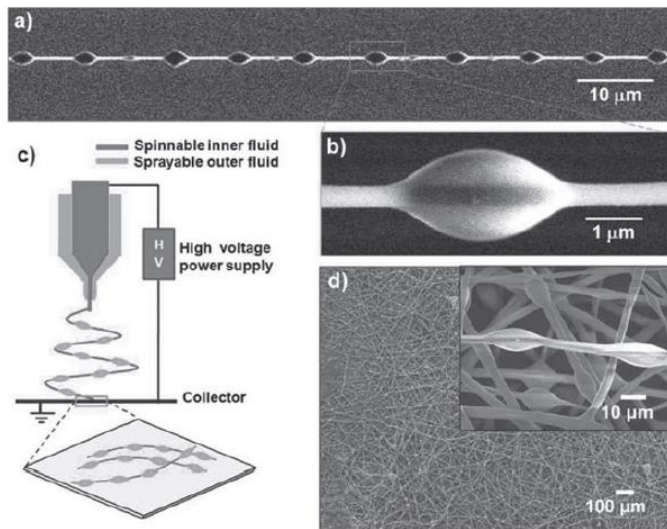


Funkcionalni tekstil

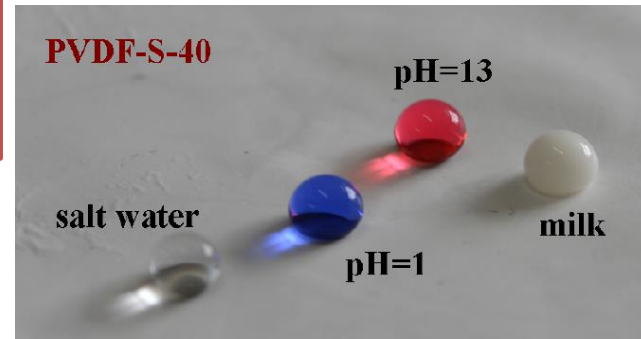
Zaštita okoline, sakupljanje vode, desalinizacija



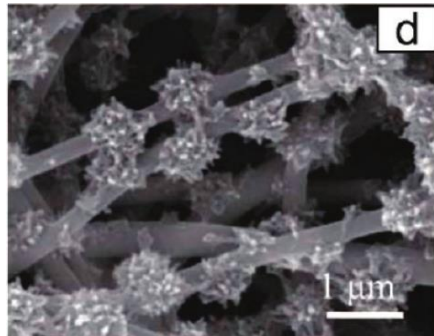
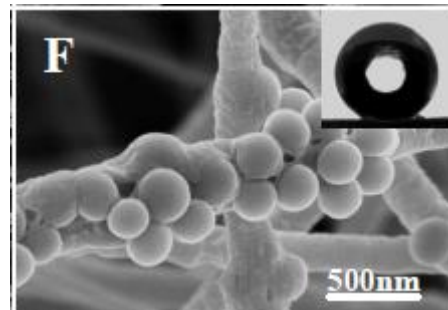
(TNCuPc)/TiO₂ hijerarhijska struktura
 Fotodegradacija Rodamina b



PEG-PS „bead-on-a-string” vlakna,
 reakcija na vlagu, bubrenje/
 skupljanje



Superhidrofobni PVDF/SiO₂ za
 destilaciju
 Permeabilni fluks vodene pare od
 41.1kg/m²h
 (3.5 % NaCl,
 40 °C)
 24 sata.



Prilog području elektroispredenih materijala na bazi materijala s promjenom stanja

1. Elektroispredanje iz emulzije:

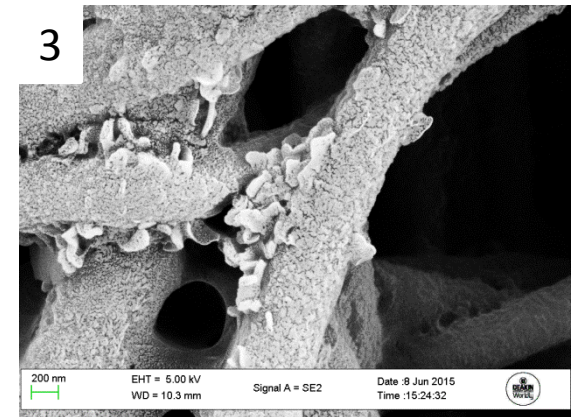
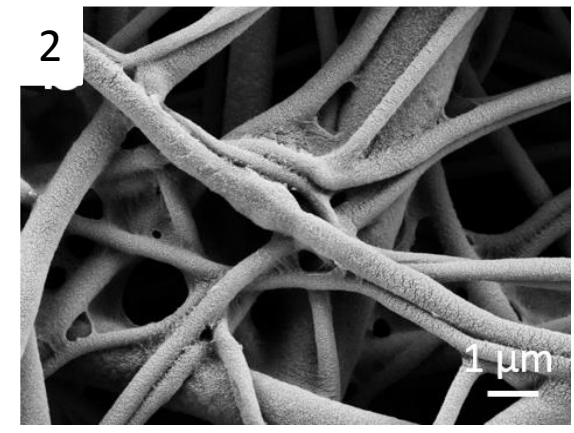
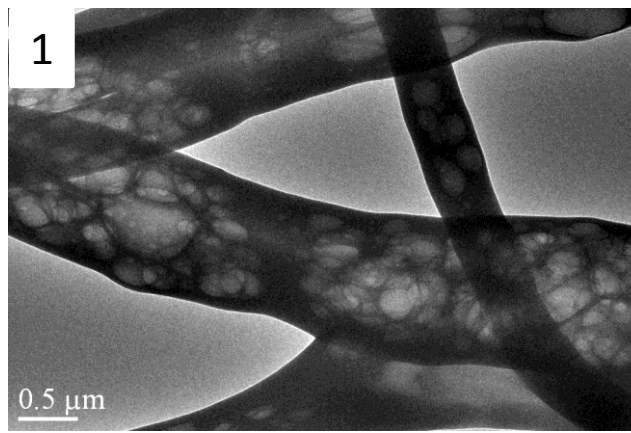
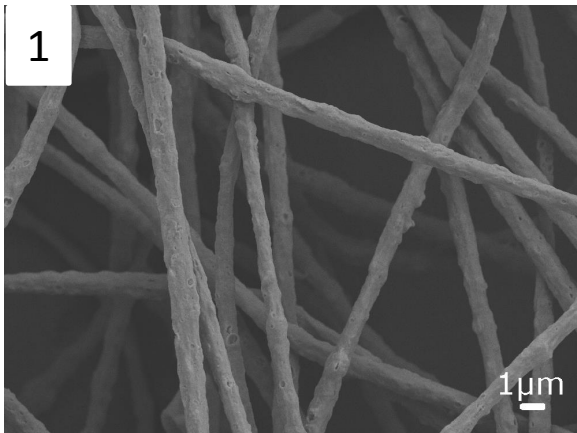
- Biljno ulje/PVA/voda 9 %, PVA/PCM: 100/10-70)

2. Elektroispredanje iz mješavine:

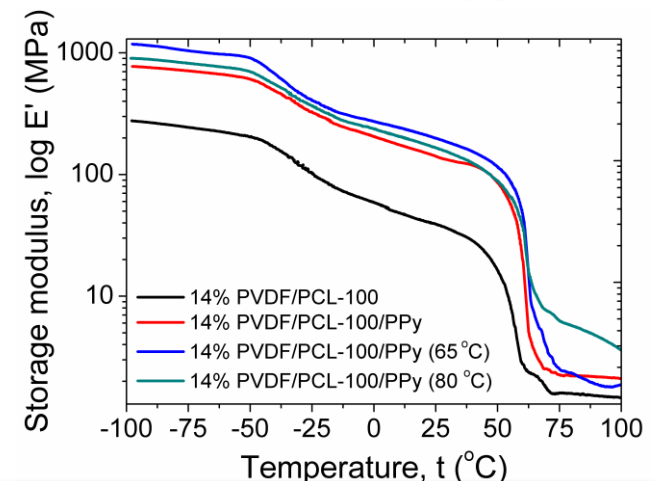
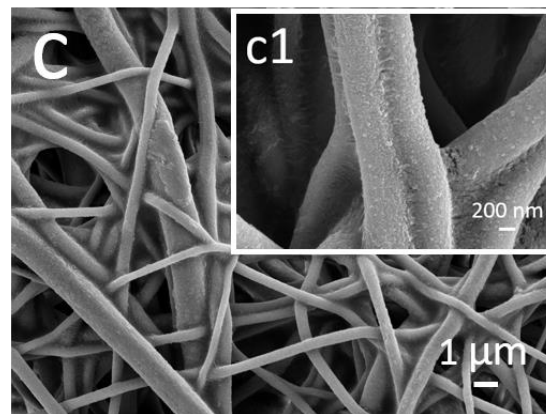
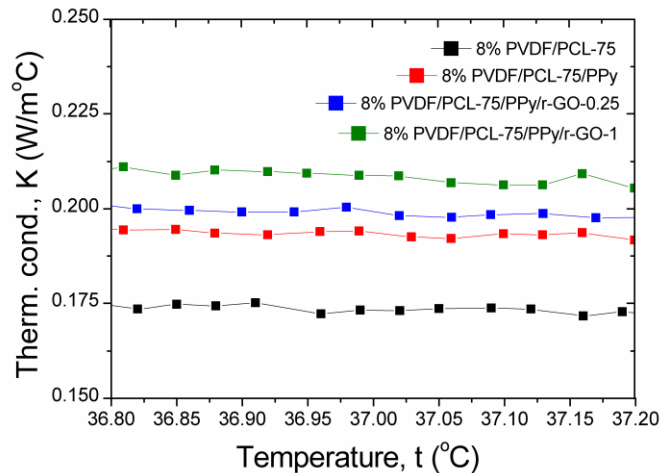
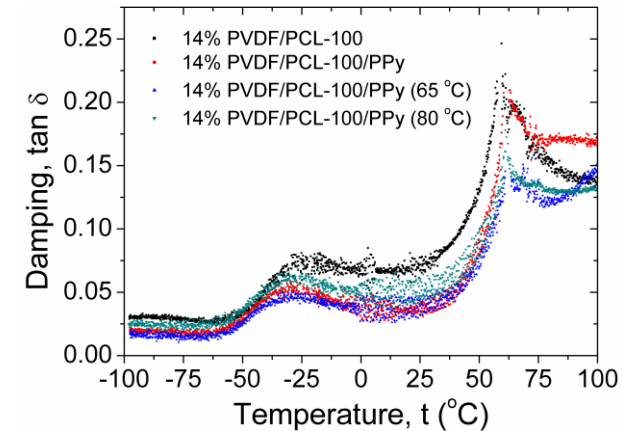
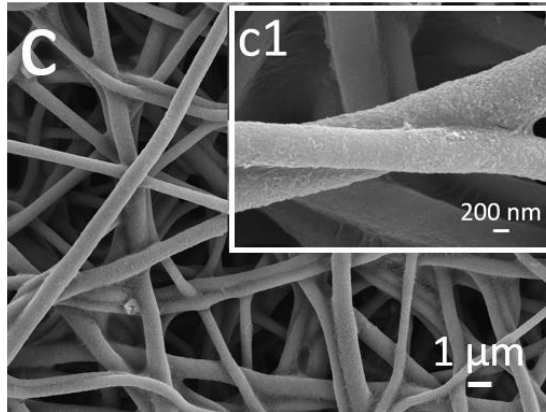
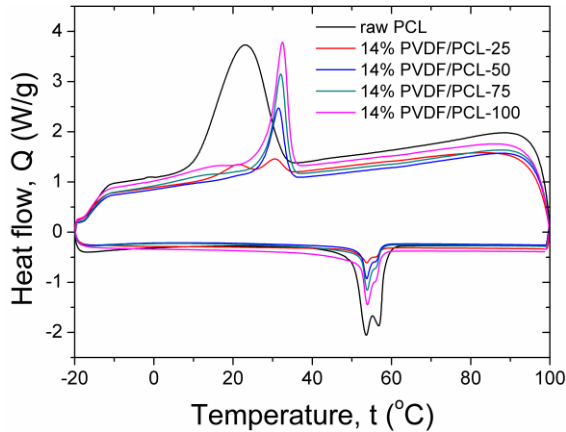
- PVDF/PCL/(DMF+THF) (mala Mr) = 14% 100/(25-100)
- PVDF/PCL/(DMF+THF) (veća Mr) = 8% 100/75

3. Obrada – nanos iz polipirola:

- PVDF/PCL/PPy bez i s r-GO



Prilog području elektroispredjenih materijala na bazi materijala s promjenom stanja





Prilog području elektrospredjenih materijala na bazi materijala s promjenom stanja

- PVA/biljno ulje – pouzdanost u pohrani/oslobađanju toplinske energije nakon 100 ciklusa grijanja/hlađenja, max entalpija ~80 J/g
- Poboľšana čvrstoća nakon toplinske obrade zbog jednoličnije distribucije biljnog ulja po duljini vlakna
- Stabilnost morfologije vlakana pri visokim temperaturama u odnosu na točku taljenja biljnog ulja
- Učinkovitost kapsulacije PCL-a od max 50 % sa smanjenjem efekta superhlađenja uz PVDF kao matricu
- Nanos PPy poboljšava stabilnost vlakana nakon izlaganja materijala na temp. od 80 °C tijekom 24 sata
- Poboľšana čvrstoća kod PVDF/PCL(manja Mr)/PPy nakon izlaganja temperaturi od 65 °C
- Postepeno povećanje toplinske vodljivosti kod PVDF/PCL(veća Mr) u stanju krutine i to za 17%, 13% i 9.8% kod nanosa od PPy, PPy/r-GO-0.25 i PPy/r-GO-1



Korištena literatura

1. Cooley, J. F., Apparatus for electrically dispersing fluids, Patent US 692631 A, 1902.
2. Sun, Z. i sur.: Compound Core–Shell Polymer Nanofibers by Co-Electrospinning, *Advanced Materials*, 15, 2003, 22, 1929-1932.
3. Lin, T. i sur., Self-Crimping Bicomponent Nanofibers Electrospun from Polyacrylonitrile and Elastomeric Polyurethane, *Adv. Mater.* 17, 2005, 2699-2703.
4. Lee, B.-S. i sur.: Fabrication of double-tubular carbon nanofibers using quadruple coaxial electrospinning, *Nanotechnology*, 25, 2014, 465602 (8pp).
5. Simm, W.: Fibre fleece of electrostatically spun fibres and methods of making same, Patent US 4143196 A, 1979.
6. Kishimoto, Y.: Process for producing microfiber assembly, Patent US 20100001438 A1, 2006.
7. Jiang, G. i sur.: High throughput of quality nanofibers via one stepped pyramid-shaped spinneret, *Materials Letters*, 106, 2013, 56-58.
8. Wang, X. i sur.: Needleless Electrospinning of Uniform Nanofibers Using Spiral Coil Spinnerets, *Journal of Nanomaterials*, Volume 2012, Article ID 785920, 9 pages.
9. Dosunmu, O. O. I sur.: Electrospinning of polymer nanofibers from multiple jets on a porous tubular surface *Nanotechnology*, 17, 2006, 4, ISSN 1361-6528, 2006, 1123-1127.
10. Smith, E. A. : Process for the production of fibers, Patent US 20100207303 A1, 2008.
11. <http://www.elmarco.com/>
12. Teo, W.E. i sur.: Electrospun fibre bundle made of aligned nanofibres over two fixed points, *Nanotechnology*, 16, 2005, 1878.
13. Dalton, P. D. I sur.: Electrospinning with dual rings, *Polym. Commun.*, 46, 2005, 611.
14. Wang, X. i sur.: Continuous polymer nanofiber yarns prepared by self-bundling electrospinning method, *Polymer*, 49, 2008, 2755-2761.
15. Teo, W.-E. i sur.: A dynamic liquid support system for continuous electrospun yarn fabrication, *Polymer*, 48, 2007, 3400-3405.
16. Ali, U. i sur: Direct electrospinning of highly twisted, continuous nanofiber yarns, *The Journal of The Textile Institute*, 103, 2012, 1, 80-88.
17. Yan, H. i sur.: Continually fabricating staple yarns with aligned electrospun polyacrylonitrile nano fibers, *Materials letters* 65, 2011, 2419-2421.
18. Bazbouz, M. B. i sur.: A new mechanism for the electrospinning of nanoyarns, *Applied polymer science*, 124, 2012, 15, 195-201.



Korištena literatura

19. Jana, S. i sur.: Uniaxially Aligned Nanofibrous Cylinders by Electrospinning," *Acs Applied Materials & Interfaces*, 4, 2012, 9, 4817-4824.
20. Gaharwar, A. K. i sur.: Anisotropic poly (glycerol sebacate)-poly (-caprolactone) electrospun fibers promote endothelial cell guidance, *Biofabrication*, 7, 2014, 1:015001.
21. Kim, Y. J.: A Smart Hyperthermia Nanofiber with Switchable Drug Release for Inducing Cancer Apoptosis, *Advanced Functional Materials*, 23, 2013, 46, 5753-5761.
22. Lee, Y. S. i sur.: Electrospun Nanofibrous Materials for Neural Tissue Engineering, *Polymers*, 3, 2011, 413-426.
23. Fang, J. i sur.: Enhanced mechanical energy harvesting using needleless electrospun poly(vinylidene fluoride) nanofibre webs, *Energy Environ. Sci.*, 6, 2013, 2196-2202.
24. Liu, X.: Myocardial Cell Pattern on Piezoelectric Nanofiber Mats for Energy Harvesting, *Journal of Physics, Conference Series*, 557, 2014, 012057
25. Persano, L. i sur.: High performance piezoelectric devices based on aligned arrays of nanofibers of poly(vinylidene fluoride-co-trifluoroethylene), *Nature Communications*, 4, 1663, 2013.
26. Li, X. i sur.: Electrospun Superhydrophobic Organic/Inorganic Composite Nanofibrous Membranes for Membrane Distillation, *ACS Appl Mater Interfaces*, 7, 2015, 39, 21919-30.
27. Tian, X. i sur.: Bio-inspired Heterostructured Bead-on-String Fibers That Respond to Environmental Wetting, *Adv. Funct. Mater.*, 2011, 21, 1398-1402.
28. Zhang, M. i sur.: Hierarchical Nanostructures of Copper(II) Phthalocyanine on Electrospun TiO₂ Nanofibers: Controllable Solvothermal-Fabrication and Enhanced Visible Photocatalytic Properties, *ACS Appl. Mater. Interfaces*, 3, 2011, 2, 369-377.
29. Zdraveva, E. i sur.: *Electrospun nanofibers, Structure and Properties of High-Performance Fibers*, Bhat, Gajanan (ur.). Cambridge, UK: Woodhead publishing in association with the Textile Institute, by Elsevier, 2016.
30. Zdraveva, E.: *Electrospun nanofibrous materials and films for heat managing applications*, doktorska disertacija, Zagreb: Tekstilno-tehnološki fakultet, 2015.



Sveučilište u Zagrebu / University of Zagreb

Tekstilno-tehnološki fakultet
Faculty of Textile Technology



Hvala Vam na pažnji!